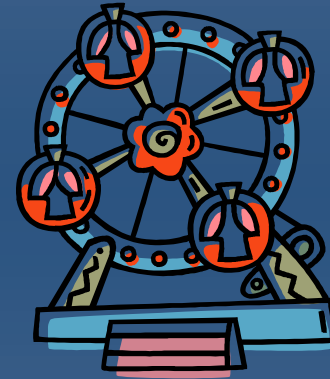


Amusement Ride Presentation Designed for Amusement Ride Owners and Operators



*Hyperlinks are available throughout the presentation. Click on the blue underlined portions to be directed to the desired information.

Regulatory agency



- State of Wisconsin
 - Department of Safety and Professional Services
 - Industry Services Section
 - Occupational Safety Inspectors

Location

1400 East Washington Ave., Madison



District #, Inspector Name, Phone, & Email
1—Vacant

Supervisor—Amy Millard
608-266-1816

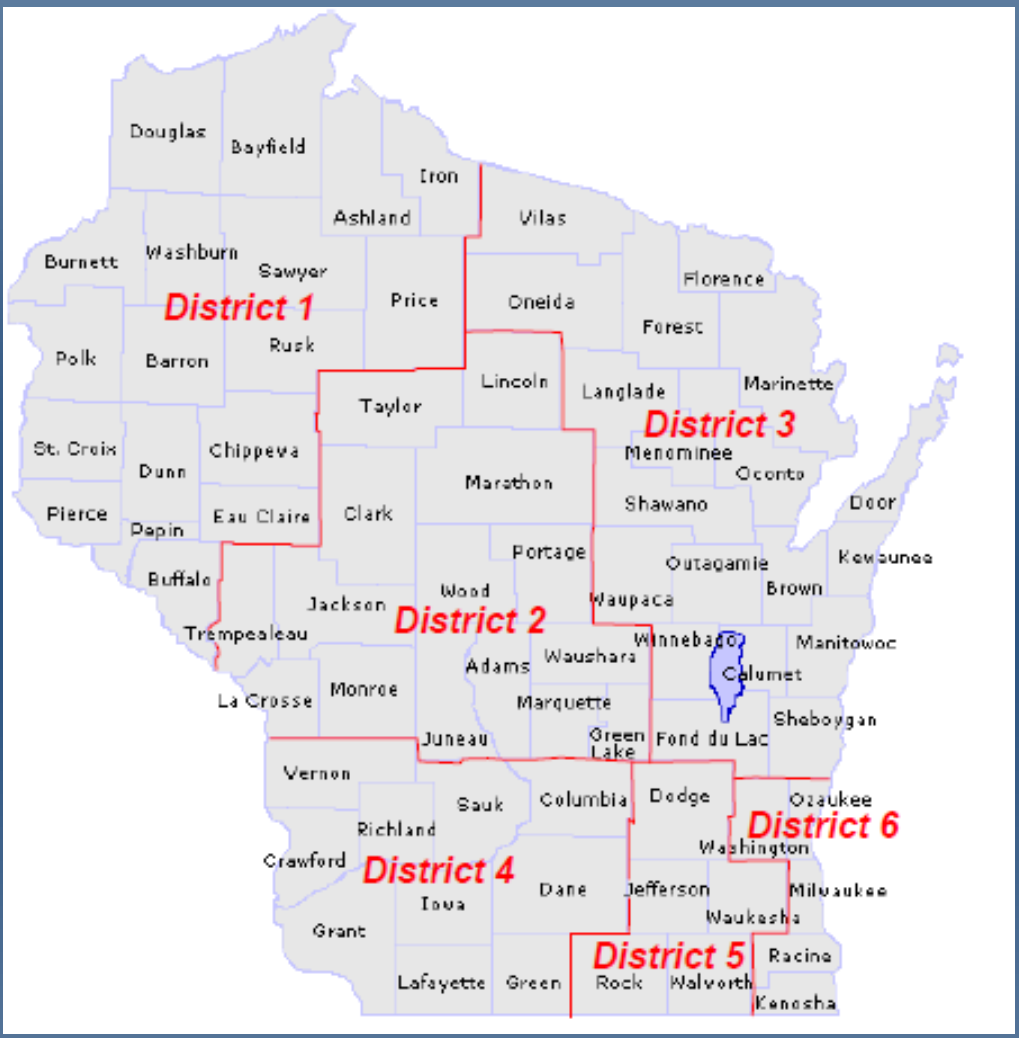
2—Dustin Heacox
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6—Vacant



Industrial Hygienist—Ann Jurkowski
608-438-6631

LTE—Shirley Noltemeyer
608-235-0566

Amusement ride Registration

- Rides operated in Wisconsin must meet the safety and registration requirements of [SPS 334](#)
- Rides must be registered on an annual basis.
- [Registration](#), [Route schedule](#) and [Ride Registration Listing](#) forms must be completed and submitted 15 days before expected operation date.
- Rides must be covered by liability insurance.
- Rides shall be divided into one of 2 classes [See SPS 334.03 for Examples.](#)

Rides are divided into 2 classes

Class 1

Class 2



- For more examples please see [SPS 334.03](#)

Ride Registration Continued

- Ride registration certificates shall be posted on the amusement ride so that it is visible to the public.
- Registration, Late registration and Inspections fees can be found in [SPS 302.20](#)
- Approval or registration may be revoked for any false statements or misrepresentation of facts on which the approval or registration was based.
- Fees shall be submitted received and verified at the time of application for registration or approval.

Ride registration may be denied for the following reasons:

- Outstanding registration and inspection fees;
- Modifications, repairs or maintenance that is not in accordance with recognized safe practice;
- Failure to provide nondestructive testing information when the testing is required by recognized safe practice.

Ride Inspections

- Rides shall be subjected to a periodic inspections and operational tests.
- Inspections and tests shall be documented by written records and the records shall be kept as specified in [SPS 334.18](#).
- Maintenance, operating and safety manuals shall be available provided the manuals are offered by the manufacturer.

Ride Inspections Continued

- A visual inspection for defects shall be made during assembly of the ride.
- Inspect fastening devices to assure that fasteners recommended by the manufacturer have been properly installed.
- Rides shall be inspected and their operation tested each day before use by frequenters.
- Operation of all control devices, speed-limiting devices, brakes and other safety equipment shall be inspected daily.
- Coin-operated rides shall be inspected and operation tested at least once a week

Ride Records

- Ride safety records shall be kept and retained by the ride owner and made available to the department/inspector upon request.
- Required Records.
 - Inspections at time of assembly
 - Daily inspections and operational tests
 - Results of required nondestructive testing
 - The date or hours of operation since the last nondestructive test.
 - An authorized person shall sign the records to attest to their accuracy

Record Retention



- Retain records for at least the 30 previous days of operation as specified in sub. (2) (a) and (b) and recent nondestructive tests as specified in [SPS 334.16](#) shall be kept with the ride.
- All records shall be kept at least 7 years.

Nondestructive tests

- Nondestructive tests, such as but not limited to magnetic particle, x-ray, dye penetrate or ultrasonic shall be performed on the ride in accordance with recognized safe practice.
- When required nondestructive tests of all class 1 and class 2 rides shall be performed at intervals listed in [SPS 334.16\(2\)](#)
- Nondestructive tests shall be performed by
 - A level II technician certified by the American Society for Nondestructive Testing or a professional engineer.

Structural Welding



- Welder must be a Wisconsin Certified welder to do structural welding on a ride
- [Welder registration application](#)
- Return application with applicable fee

Structural Welding Continued

- Welders shall carry Credential and Evidence of Completion of Welding Tests "Card on person"
- Make cards available immediately upon request and mark welds as required per [SPS 305.34](#)

Injury Reporting

- Injuries to frequenters caused by rides that require more than first aid treatment shall be reported by the owner to the department on [Form SBD-211](#) within 2 business days of the injury.
- Owner's report to the insurance carrier may be submitted in place of department form if the report includes the same information.
- Fatalities caused by rides shall be reported to the department or the state division of emergency management within 24 hours of occurrence. See [Form SBD-211](#) for reporting procedures